Customer Testimonial



Quinplex® Synthetic Food Grade Oil (4046)

Interstate Brands Corporation – Ogden, Utah Spring Hanger

- Reduced operating temperatures
- Extended oil drain intervals

Customer Profile

Interstate Brands Corporation (IBC) is the largest publicly held baker and distributor in the United States. Brands include Wonder, Hostess, Dolly Madison and Merita.

Application

IBC Ogden uses two Quincy QSI 350 compressors and one Quincy 245 compressor to provide compressed air for their operations.

Challenge

The IBC Ogden, Utah plant was using a commercial food grade compressor oil that was furnished to them by their supplier of air compressors and parts. The commercial food grade oil had to be changed every three to four months and once a year a cleaner had to be run through the compressors to remove deposits left by the oil. There was also an overheating problem causing unscheduled and costly shutdowns.

Solution

Early in 2002, a suggestion was made to try Quinplex® Synthetic Food Grade Oil (4046). The people at IBC Ogden were somewhat skeptical at first. Testimonials, technical data information and pricing were furnished to IBC for review.

Results

In June of 2002, a drum of Quinplex 4046 was purchased and put into the #1 Quincy 350 compressor. The other Quincy 350 and the Quincy 245 machines were changed out in August of 2002. The results were immediate. A substantial temperature drop was noticed and the sound of the machines was much quieter. These two results alone were important to the people at IBC Ogden.

There were several factors that convinced IBC Ogden to purchase Quinplex 4046.

- 1. **Price** 4046 was \$168.00 a drum cheaper than the current oil they were using.
- 2. Extended drain times as of the writing of this document, compressors #1 and #3 have been using Quinplex 4046 for over 6,300 hours and it has been 14 months since the oil has been drained. The oil time on compressor #2 has been over 4,600 hours and 12 months since the change over to Quinplex 4046. LEAP Oil Analysis was used to confirm the condition of the oil for drain extension.
- 3. Normal Drains previously were three to four months.
- Downtime no downtime, other than routine filter changes, has occurred since changing to Quinplex 4046.
- 5. Other factors IBC was shown that a cleaner is not needed when using Quinplex 4046, thus saving IBC an additional \$1,800 annually. Also, heat related shut down issues, mainly during summer months, were eliminated.

Product	Quinplex 4046	Commercial FG Oil
Oil	\$1,522.95	\$6,763.80
Cleaner	0	\$1,800.00
Filters	\$480.00	\$480.00
Oil testing	\$109.50	0
Labor	\$160.00	\$840.00
Totals	\$2,272.45	\$9,883.80

LE's savings just on basic oil changes were \$7,611.35. Any energy savings and downtime savings were added bonuses (machine running cooler and no shut downs due to overheating).

IBC Ogden just recently purchased its second drum of Quinplex 4046, and is changing oil in the compressors even though oil analysis still shows it is not needed.

IBC Ogden is very happy with results and cost savings they have experienced.





UNIT ID:

#1 QUINCY COMPRESSOR 350

SECOND ID

UNIT TYPE

APPLICATION

ROTARY SCREW COMPRESSOR

MFR QUINCY PLANT/INDUSTRIAL

MODEL 0350 LUBE/FLUID MFR

4046
QUINPLEX
Syn FG Oil
CAPACITY

O0010 TIME 6300 DATE
SAMPLED 10/18/2003SEVERITY:0 LUBE TYPE

00000 UNIT 36389 DATE 10/23/2003 # 59300002830002 HYD SYS 150 46 GRADE PRESS

INTERSTATE BRANDS

CORP GREG HOEHN

2557 GRANT AVENUE

OGDEN UT 84401

LUBRICATION ENGINEERS

LUBE + FULLFLOW MICRON & BYPASS RATING DATE LAB # 240761 FILTER TYPE PRINTED ADD

COMMENT Data indicates no abnormal findings. Resample at normal interval;

WEAR METALS												CONTAMINANT MULTI-SOURCE METALS									ADDI	ADDITIVE METALS				
Fe	Cr	Ni	A	C	Pb	Sn	Cd	Ag	Ti	V	Si	Na	K	Mo	Sb	Mn	Li	В	Mg	Ca	Ba		Р	Zn		
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	8/200	D L	UBE JNIT	LUBEGEOZ	F U E L	S O O T	W A T E R Vol.	CS		T A N Total Acid#	T B N Total Base#	1-R 0 X - D A	I-R N I T R A	5000		4 M C R		6 M i C	10 M I C R	14 M ! C R	21 M 1 C R	38 M - C R	70 M I C R	100 M I C R		
	1/200	_	4802 4020	N.			<1	48.1		0.24																
	6/200 3/200		6300 6389	N			<1	48.2		0.24																

UNIT ID:

#2 QUINCY AIR COMPRESSOR 380

SECOND ID

UNIT TYPE

APPLICATION

KOTARY SCREW COMPRESSOR

MFR QUINCY PLANT/INDUSTRIAL

MODEL Q51360 LUBE/FLUID MFR LUBRICATION ENGINEERS 4046

QUINPLEX SUMP CAPACITY 00010 LUBE 4700 DATE 07/11/2003SEVERITY:0 LUBE TYPE

Syn FG OII

00000 UNIT 6348 PATE 07/18/2003 # 58300002830002 HYD SYS ISO 46 GRADE PRESS

FULLFLOW MICRON 010 LUBE DATE FILTER TYPE LAB # 148490 PRINTED ADD

COMMENT Data indicates no abnormal findings. Resample at normal interval; Lubricant change acknowledged.

WEAR METALS												TAMIN METALS		MUL	TI-SC	URCE	MET	ALS		ADDITIVE METALS					
Fe	Cr	NI	AI	Cu	Pb	Sn	Cd	Ag	Ti	٧	Si	Na	K I	Mo	Sb	Mn	LI	В	Mg	Ca	Ва	1	P	Zn	
0	0	0	0	0	0	0	0	0	0	a	0	0	0	0	0	0	0	0	0	0	0	-	156	3	
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07/1:	1/2003	3 470	10					47.7		0.29															

INTERSTATE BRANDS

GREG HOEHN

2557 GRANT AVENUE

OGDEN . UT 84401



UNIT ID:

#3 QUINCY AIR COMPRESSOR 245

SECOND ID

AIR COMPRESSOR UNIT TYPE

APPLICATION MODEL

QSI 245 WNW 31C 4046 LUBE TYPE

SUMP QUINPLEX CAPACITY Syn FG Oil

PLANT/INDUSTRIAL

HYD SYS

PRESS FULLFLOW MICRON

LUBE

QUINCY LUBE/FLUID MFR

00010 LUBE 5464 DATE 07/11/2003SEVERITY:0

UNIT 42765 PATE 07/18/2003 # 59300002890002

LUBRICATION ENGINEERS.

FILTER TYPE

GRADE

& BYPASS RATING

ADD

DATE PRINTED

LAB #

148489

2557 GRANT AVENUE

OGDEN . UT 84401

INTERSTATE BRANDS

CORP

GREG HOEHN

Data indicates no abnormal findings. Resample at normal interval: COMMENT

				WE/	R M	ETAL	S					TAMINAN	IT.	MUL	11-80	URC	MET	TALS			ADDI	TIVE M	ETALS	
Fe	Cr	Ni.	AL	Cu	Pb	Sn	Cd	Ag	Ti	V.	Si	Ná	K I	Mo	Sb	Mn	Li	8	Mg	Ca	Ba		p	Zn
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02/1	8/2003	3 33	18	E	Val.	Vol.	Vol.	40C CS		Total Acid#	Total Base#	D.A	A	E		R		R	R	R	R	R	R	C R
02/2	5/200	3 396	19	N			<.1	49.7	7 1	80.0				-										

Thank you to IBC Ogden, and to Mike Hansen, LE lubrication consultant (pictured), for providing the information used in this report.



Quinplex® is a registered trademark of Lubrication Engineers, Inc.

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